



	Force [kN]	Maximum bending length [mm]	Distance between uprights [mm]	Throat [mm]	Open height - Stroke [mm]	Height of manual tool adapters [mm]	Distance b/w bench and adapters [mm]	Floor pit depth [mm]	Approximate weight [t]	Maximum approach speed [mm/s]	Maximum return speed [mm/s]	Maximum bending* speed [mm/s]	Main motor power [kW]
X-Press 30/1250	300	1250	1200	150	340 - 150 400 - 200	NA 100	NA 300	0	2,2	250	200	25	3
X-Press 50/1600	500	1670	1300	300	400 - 200 500 - 300 600 - 400	100	300 400 500	0	3,7	200	200	20	5,5
X-Press 50/2000	500	2100	1600	300	400 - 200 500 - 300 600 - 400	100	300 400 500	0	4,2	200	200	20	5,5
X-Press 50/2500	500	2600	2100	300	400 - 200 500 - 300 600 - 400	100	300 400 500	0	5,2	230	200	20	5,5
X-Press 80/2000	800	2100	1600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	5,8	200	200	20	7,5
X-Press 80/2500	800	2600	2100	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	6,8	200	200	20	7,5
X-Press 115/2500	1150	2600	2100	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	7,3	200	200	20	11
X-Press 115/3000	1150	3100	2600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	8,8	200	200	20	11
X-Press 115/4000	1150	4100	3600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	11,4	200	180	20	11
X-Press 165/3000	1650	3100	2600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	11,9	200	190	20	15
X-Press 165/4000	1650	4100	3600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	14,4	200	170	20	15
X-Press 165/5000	1650	5100	4600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	17,4	200	135	20	15
X-Press 225/3000	2250	3100	2600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	15,5	200	200	17	22
X-Press 225/4000	2250	4100	3600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	18,5	200	200	17	22
X-Press 225/5000	2250	5100	4600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	23	200	150	17	22
X-Press 225/6000	2250	6100	5600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	29,5	200	140	17	22
X-Press 275/3000	2750	3100	2600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	16	200	200	14,5	30
X-Press 275/4000	2750	4100	3600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	19	200	200	14,5	30
X-Press 275/5000	2750	5100	4600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	24,5	200	170	14,5	30
X-Press 275/6000	2750	6100	5600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	31,5	200	150	14,5	30



	Force [kN]	Maximum bending length [mm]	Distance between uprights [mm]	Throat [mm]	Open height - Stroke [mm]	Height of manual tool adapters [mm]	Distance b/w bench and adapters [mm]	Floor pit depth [mm]	Approximate weight [t]	Maximum approach speed [mm/s]	Maximum return speed [mm/s]	Maximum bending* speed [mm/s]	Main motor power [kW]
X-Press 330/3000	3300	3100	2600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	17,5	200	170	10,5	30
X-Press 330/4000	3300	4100	3600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	21	200	120	10,5	30
X-Press 330/5000	3300	5100	4600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	26	180	150	10,5	30
X-Press 330/6000	3300	6100	5600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	34	160	120	10,5	30
X-Press 400/4000	4000	4100	3600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	34	120	120	8,5	37
X-Press 400/5000	4000	5100	4600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	44	120	100	8,5	37
X-Press 400/6000	4000	6100	5600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	0	50	100	100	8,5	37
X-Press 400/7000	4000	7100	6600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	1750	56	85	70	8,5	37
X-Press 400/8000	4000	8100	7600	400	400 - 200 500 - 300 600 - 400	100	300 400 500	2050	63	85	70	8,5	37
X-Press 500/4000	5000	4100	3600	500	600 - 400 800 - 600	NA	NA NA	1350	45	120	100	8,5	45
X-Press 500/5000	5000	5100	4600	500	600 - 400 800 - 600	NA	NA NA	1600	48	100	100	8,5	45
X-Press 500/6000	5000	6100	5600	500	600 - 400 800 - 600	NA	NA NA	1750	63	100	70	8,5	45
X-Press 500/7000	5000	7100	7600	500	600 - 400 800 - 600	NA	NA NA	1900	68	100	70	8,5	45
X-Press 500/8000	5000	8100	7600	500	600 - 400 800 - 600	NA	NA NA	2200	75	100	70	8,5	45
X-Press 640/4000	6400	4100	3600	500	600 - 400 800 - 600	NA	NA NA	1500	68	100	100	8,5	55
X-Press 640/5000	6400	5100	4600	500	600 - 400	NA	NA	1700	63	100	100	8,5	55
X-Press 640/6000	6400	6100	5600	500	600 - 400	NA	NA	1700	70	100	100	8,5	55
X-Press 640/7000	6400	7100	6600	500	600 - 400	NA	NA	2050	78	100	100	8,5	55
X-Press 640/8000	6400	8100	7600	500	600 - 400	NA	NA	2200	90	100	100	8,5	55
X-Press 800/5000	8000	5100	4100	500	650 - 450	NA	NA	1600	65	100	90	7,5	75
X-Press 800/6000	8000	6100	5100	500	650 - 450	NA	NA	1700	68	100	90	7,5	75
X-Press 800/7000	8000	7100	6100	500	650 - 450	NA	NA	2050	100	90	75	7,5	75
X-Press 800/8000	8000	8100	7100	500	650 - 450	NA	NA	2050	105	90	75	7,5	75
X-Press 1000/4000	10000	4100	3100	500	850 - 600	NA	NA	1900	80	80	65	7,5	75
X-Press 1000/5000	10000	5100	4100	500	850 - 600	NA	NA	1900	85	80	65	7,5	90
X-Press 1000/6000	10000	6100	5100	500	850 - 600	NA	NA	1900	90	80	65	7,5	90
X-Press 1000/7000	10000	7100	6100	500	850 - 600	NA	NA	2200	120	80	65	7,5	90
X-Press 1000/8000	10000	8100	7100	500	850 - 600	NA	NA	2750	160	80	65	7,5	90
X-Press 1000/9000	10000	9100	8100	500	850 - 600	NA	NA	2850	190	80	65	7,5	90
X-Press 1000/10000	10000	10100	9100	500	850 - 600	NA	NA	3100	210	80	65	7,5	90
X-Press 1250/7000	12500	7100	6100	500	850 - 600	NA	NA	3000	160	60	60	6	104
X-Press 1250/9000	12500	9100	8100	500	850 - 600	NA	NA	3300	180	60	60	6	104
X-Press 1250/10000	12500	10100	9100	500	850 - 600	NA	NA	3300	210	60	60	6	110

* For EC countries the working speed is limited according to current safety regulations.

